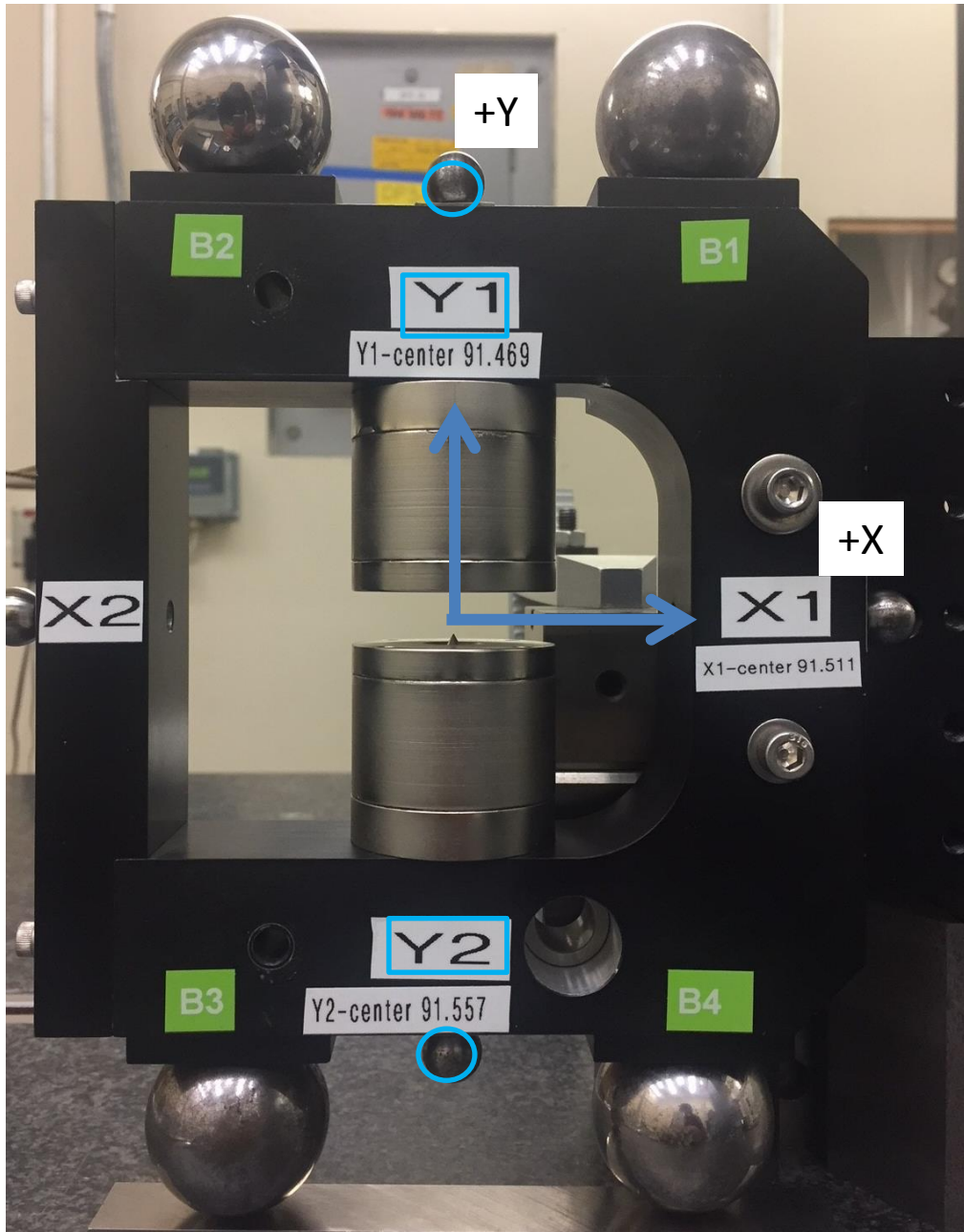


PM4 Fiducials



BALL	X	Y	Z
X1	91.465	-0.050	0.000
X2	-91.629	-0.086	0.009
Y1	0.000	91.513	0.000
Y2	0.000	-91.513	0.000
DI Y1Y2		183.027	
B1	48.705	104.661	0.059
B2	-44.423	104.743	0.124
B3	-44.725	-104.659	0.224

CSY:

- *TB Y1,Y2,X1 Plane sets zero in Z, pitch and yaw
- *Line from Center Point of Y1,Y2, sets roll, where +Y is TB Y1
- *Symmetry point of Y1 and Y2 sets zero in X, Y

*Fiducial units = mm
 *Use 1.5" or 38.1mm sphere in Black Anodized TB plates