



NON-COMPLIANCE REPORT # M-24760

PART NAME:	MALE SKARPAAS TRANSITION FLANGE	DATE:	1/26/15		
PF/SA NO.:	PF-701-267-08 R0	INSPECTOR:	K. CABAN		
WORK ORDER NO.:	M-24760	ENGINEER:	A. KRASNYKH	EXT.:	2444
VENDOR	MFD/KLYSTRON MACHINE SHOP	ROUTE TO:	KLY		

Reason for Non-Compliance:

10 out of 14 parts were rejected out of tolerance.

Disposition (UAI, Rework, Scrap, Other):

1. $\text{Ø}.002 \text{ A B}$ of length 2.845 is out of position on 4 parts (SN 111, 114, 115 & 118) ranging from 0.0021" to 0.0028".
2. $\text{Ø}.002 \text{ A B}$ of length 1.345 is out of position on 10 parts (SN 107, 108, 111, 114, 115, 116, 117, 118, & 120) ranging from 0.0030" to 0.0101".
3. $\text{∥}.002 \text{ A}$ of surface .187 is out of parallelism on 4 parts (SN 111, 116, 118 & 120) ranging from 0.0026" – 0.0030".
4. $\text{∥}.002 \text{ A}$ of surface .627 is out of parallelism on 6 parts (SN 107, 113, 114, 116, 118 & 120) ranging from 0.0021" to 0.0031"

Engineer Signature: _____

Date: _____