




NON-COMPLIANCE REPORT # LSST-1021-8

PART NAME:	4.50" CF, NON-ROT, MOD	DATE:	11/18/16		
PF/SA NO.:	LCA-10507-A	INSPECTOR:	K. CABAN		
WORK ORDER NO.:	LSST-1021-8	ENGINEER:	J. LANGTON	EXT.:	2197
VENDOR	PRO-TEK	PLANNER:	D. SHELLEY		

Reason for Non-Compliance:

Disposition (UAI, Rework, Scrap, Other):

1. $\varnothing 76.454 \pm 0.050\text{mm}$ is oversized on 3 parts ranging from 76.5076 - 76.5243mm (+.0036 to +0.0203mm) out of Tolerance
 - a. SN 102, 103, & 108 are Out of Tolerance.
2.  .05 A B of $\varnothing 76.454$, $\varnothing 64.01$, & $\varnothing 60.20$ is out of runout on 7 of 8 parts ranging from 0.0531 - 0.1083mm (+0.0031 to +0.0583mm)
 - a. SN'S all but 106 have a run out problem to A & B.

Engineer Signature: _____

Date: _____