

NON-COMPLIANCE REPORT # 32291-10

PART NAME: STEM DATE: 9/3/15

PF/SA NO.: PF-391-738-82 RED INSPECTOR: K. CABAN

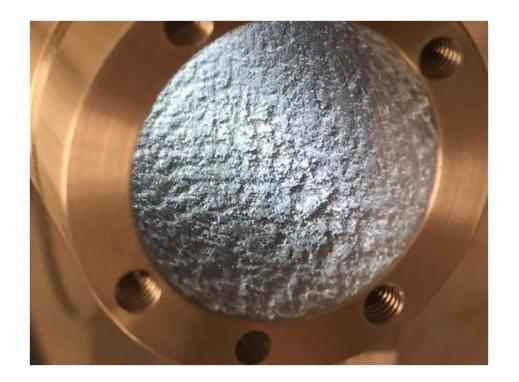
WORK ORDER NO.: 32291-1110 ENGINEER: B. ARNOLD EXT.: 8534

VENDOR ACCEL MFG. PLANNER: DIANNA

Reason for Non-Compliance:

Disposition (UAI, Rework, Scrap, Other):

- 1. R .005 MAX measures 0.0099 (+0.0049" out of tolerance).
- 2. Inside Diameter $1.00 \pm .020$ measures 1.0525.
 - a. All Surface finish 63 has the finish of stock tube which is greater than 63. (See Photo).



Engineer Signature	Date:
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