NON-COMPLIANCE REPORT # 32291-10

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| PART NAME: | **STEM** | DATE: | **9/3/15** |
| PF/SA NO.: | **PF-391-738-82 RED** | INSPECTOR: | **K. CABAN** |
| WORK ORDER NO.: | **32291-1110** | ENGINEER: | **B. ARNOLD** | EXT.: | **8534** |
| VENDOR | **ACCEL MFG.** | PLANNER: | **DIANNA** |

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| **Reason for Non-Compliance:** | **Disposition (UAI, Rework, Scrap, Other):** |

1. R .005 MAX measures 0.0099 (+0.0049” out of tolerance).
2. Inside Diameter 1.00 ± .020 measures 1.0525.
	1. All Surface finish 63 has the finish of stock tube which is greater than 63. (See Photo).