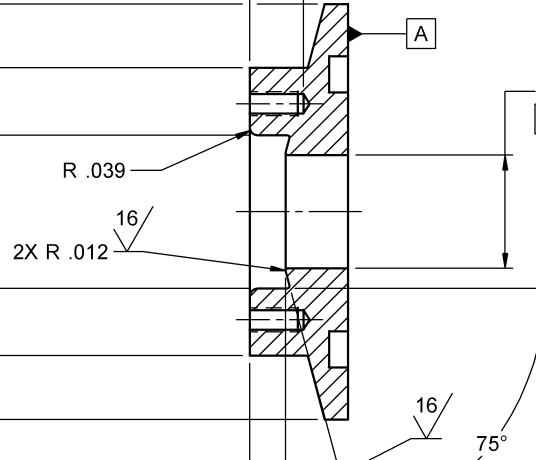
NON-COMPLIANCE REPORT # 31791-79

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| PART NAME: | **WINDOW FLANGE, 15mm ID** | DATE: | **7/7/15** | | |
| PF/SA NO.: | **PF-391-440-05 R0** | INSPECTOR: | **K. CABAN** | | |
| WORK ORDER NO.: | **31791-79** | ENGINEER: | **JC** | EXT.: | **5109** |
| VENDOR | **KLY MACH SHOP** | PLANNER: | **DIANNA T.** | | |

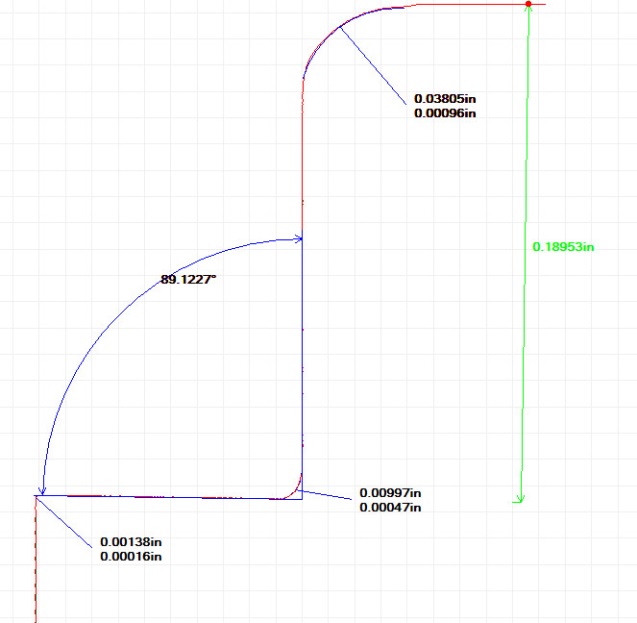
|  |  |
| --- | --- |
| **Reason for Non-Compliance:** | **Disposition (UAI, Rework, Scrap, Other):** |

FLANGE KNIFE EDGE DETAIL

1. ± .005 fits only a 0.7938 gage pin, .7942 does not fit.



1. Flange Knife Edge Detail is NOT machined
   1.  ±.005 measures .0014
   2. ±.5° is not machined measuring 89.1227°



Flange Knife Edge  
Actual