NON-COMPLIANCE REPORT # 31732-35

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| PART NAME: | **SUPPORT COLLAR** | DATE: | **4/29/15** |
| PF/SA NO.: | **PF-391-738-71** | INSPECTOR: | **K. CABAN** |
| WORK ORDER NO.: | **31732-35** | ENGINEER: | **JC** | EXT.: | **8901** |
| VENDOR | **BT LASER** | ROUTE TO: |  |

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| **Reason for Non-Compliance:** | **Disposition (UAI, Rework, Scrap, Other):** |

1. All  holes are oversized ranging from 0.2506 – 0.2509 (+0.0001 – 0.0004” out of tolerance).
2. All  ± 0.02 radii are undersized ranging from 0.1496 – 0.1509 (-0.0191 - -0.0204” out of tolerance).
3.  of  is out of true position to Datum’s A & B measuring 0.0091 – 0.0110 (+0.0041 - +0.0060”
out of tolerance).
4.  of  is out of true position to Datum’s A-B-C measuring 0.0057 – 0.0075.
5.  of  is out of true position to Datum’s A-B-C measuring 0.0033 – 0.0044.