



NON-COMPLIANCE REPORT # 31732-12

PART NAME:	SUPPORT COLLAR	DATE:	4/29/15		
PF/SA NO.:	PF-391-738-71	INSPECTOR:	K. CABAN		
WORK ORDER NO.:	31732-12	ENGINEER:	JC	EXT.:	8901
VENDOR	BT LASER	ROUTE TO:			

Reason for Non-Compliance:

Disposition (UAI, Rework, Scrap, Other):

1. All $\varnothing .2504 \pm .0001$ holes are oversized ranging from 0.2506 – 0.2509 (+0.0001 – 0.0004" out of tolerance).
2. All $2X R.19 \pm 0.02$ radii are undersized ranging from 0.1496 – 0.1509 (-0.0191 - -0.0204" out of tolerance).
3. $\varnothing .005 \text{ (M) A B}$ of $\varnothing 1.863 \begin{smallmatrix} +.002 \\ -.000 \end{smallmatrix}$ is out of true position to Datum's A & B measuring 0.0091 – 0.0110 (+0.0041 - +0.0060" out of tolerance).
4. $\varnothing .005 \text{ (M) A B C}$ of $\varnothing .161 \begin{smallmatrix} +.002 \\ -.000 \end{smallmatrix}$ is out of true position to Datum's A-B-C measuring 0.0057 – 0.0075.
5. $\varnothing .002 \text{ (M) A B D}$ of $2X R.080 \begin{smallmatrix} +.002 \\ -.000 \end{smallmatrix}$ is out of true position to Datum's A-B-C measuring 0.0033 – 0.0044.

Engineer Signature: _____

Date: _____