PART NAME: Vacuum Chamber Assy

PF/SA NO.: **SC-391-264-04 R1**

WORK ORDER NO.: 31066-3

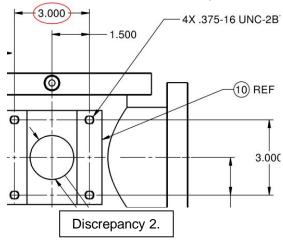
VENDOR Nor Cal

Action (UAI,RWK,SCRP)

EXT.: 3136

Reason For Non-Compliance:

- 1. $2X 7.000 \pm 0.005$ of 5/16-18 UNC-2B Threaded Holes measure 6.9670 (-0.028" out of tolerance).
 - a. 5/16-18 UNC-2B Threaded Holes had to be chased (Thread Burrs). Ok now.
- 2. Distance 3.000 ± 0.005 of 3/8-16 UNC-2B Threaded Holes measured $3.0135 (\pm 0.0085)$ out of tolerance).



	2X 7.000 2X 3.500
Discrepancy	4X .3125-18 UNC-2B

DATE:

ENGINEER:

ROUTE TO:

6/26/14

J. DeLor

Mtlfnsh

INSPECTOR: K. Caban

Engineer Signature:	Date:
Ingineer dignature.	Date.