

PART NAME:	SHAFT BASE	DATE:	6/25/12		
PF/SA NO.:	PF-380-533-13 R1	INSPECTOR:	K. CABAN		
WORK ORDER NO .:	27937-20 (7723209) & 27498-36 (7720089)	ENGINEER:	E. KRAFT	EXT.:	2061
VENDOR	MFD	ROUTE TO:	MTLFNSH		

## Reason For Non-Compliance:

Action (UAI,RWK,SCRP)

\*\*\* using 1 NCR FOR W/O: 27937-20 & 27498-36 (MADE AT THE SAME TIME)

- 1. R 2.500 +0.010/-0.000 measures 2.5469 & 2.5631 (oversized). Dale Sartain fit parts to mating, mentioned fit was acceptable for assembly. Mating part is in Precision Braze.
- 2. Distance  $.093 \pm 0.005$  measures 0.106 on both parts.