

REV	DESCRIPTION	DWN	CHKR	APVD	DATE

D

C

B

A

$\phi .690^{+.000}_{-.003}$
 $\phi .003$ (M) A

B

6X $\phi .128^{+.010}_{-.002}$ THRU
 $\phi .005$ (M) A B (M)

$\parallel .005$ A

$\square .003$

A

.094

$\phi .232 \pm .005$
 $\phi .005$ (M) A B (M)

$\phi .472$

2X R .030

6X 60°

NOTES:

- BAG AND TAG WITH PART NUMBER.

---	DIMENSIONING AND TOLERANCING IS IN ACCORDANCE WITH ASME Y14.5M-1994.	SCALE: 8:1	DO NOT SCALE DRAWING	STEEL 1020 HR
---	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.	STANFORD LINEAR ACCELERATOR CENTER U.S. DEPARTMENT OF ENERGY STANFORD UNIVERSITY	CAD FILE NAME: pf38070554-0.dft	MATERIAL DESCRIPTION
---	TOLERANCES: BREAK EDGES .005-.015 INTERNAL CORNERS R.015 MAX	PROPRIETARY DATA OF STANFORD UNIVERSITY AND/OR U. S. DEPARTMENT OF ENERGY. RECIPIENT SHALL NOT PUBLISH THE INFORMATION WITHIN UNLESS GRANTED SPECIFIC PERMISSION OF STANFORD UNIVERSITY.	LCLS MECHANICAL SYSTEMS SMALL RLR CAM POSITIONER HD FLEXSPLINE CLAMP RING	
---	FRACTIONS \pm --- DEC .xx \pm --- .xxx \pm .005 .xxxx \pm --- ANGLE \pm ---	ENGR G. BOWDEN DWN H. ATILES 6/05 CHKR G. BOWDEN	DATE APPROVING G. BOWDEN	---
SA-380-705-50	64 ALL SURF ✓	DRAWING NUMBER PF-380-705-54		REVISION NUMBER 0
NEXT ASSEMBLIES:				C

D

C

C

0

PF-380-705-54

SH 1 OF 1