**Step-by-step procedure to remove a Carrier from Strongback**

1. Take off earthquake brackets.
2. Take off cam mover bracket on upstream side.
3. Remove quadrant motion restrain bracket.
4. Attach lifting fixture to the carrier.
5. Have load positioner on the hook.
6. Hook-up carrier to the crane and apply light tension to the strap.
7. Attach end plate to the top rails.
8. Remove carrier connection bolts.
9. Remove 10 carrier - low rail bolts on the front side.
10. Lose 4 carrier – rail bolts on the back by ½ turn.
11. Lose pre-load screws by 1 turn.
12. Remove 2 top carrier – rail bolts on the back.
13. Use load positioner to lift the carrier a little bit up, so, it should easily come out of the strongback.
14. Move the carrier by the crane and put it on a cart.
15. Remove rail end plate.
16. Take off the V-rail from the carrier, wrap into paper, mark it with rail # and Carrier # and top/bottom.
17. Put the roller cassette aside.
18. Remove M-rail from the strongback, wrap into paper; mark it with rail # and Carrier #.
19. Put the roller cassette aside.
20. Take off screws and remove V-rail from the strongback, wrap into paper, mark it with rail # and Carrier # and top/bottom.
21. Collect and inspect shims.