

Quindos Measuring Report



3D-Application Center

Description		Customer	
Drawing Number		Serial Number	
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order		Department	
Inspector	levashom	Inspection Date	22-JAN-2008, 10:18:48
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7173
User Name	ereese	WKP Name	DET_CALIBRATION_7

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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PD_TB2(1)		SPH	
FORM		0.0046	
DM		12.6929	
X		380.5446	
Y		262.7479	
Z		5.8383	

PD_TB1(1)		SPH	
FORM		0.0033	
DM		12.6902	
X		285.7319	
Y		262.7144	
Z		5.8324	

PD_LINE(1)		AXI	
PA_PXPY		0.0203	

PD_TB2(2)		SPH	
FORM		0.0020	
DM		12.6920	
X		333.2567	
Y		310.2675	
Z		63.7916	

PD_TB1(2)		SPH	
FORM		0.0012	
DM		12.6917	
X		333.1477	
Y		215.2451	
Z		63.9279	

PD_LINE(2)		AXI	
PA_PXPY		89.9342	

PD_TB2(3)		SPH	
FORM		0.0023	
DM		12.6916	



Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

PD_TB2(3) SPH

X	332.9388
Y	215.2902
Z	450.3198

PD_TB1(3) SPH

FORM	0.0067
DM	12.6926
X	332.9358
Y	310.4161
Z	450.3336

PD_LINE(3) AXI

PA_PXPY	90.0019
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PD_TB2(4) SPH

FORM	0.0028
DM	12.6924
X	380.5632
Y	262.8633
Z	509.0289

PD_TB1(4) SPH

FORM	0.0022
DM	12.6918
X	285.6689
Y	262.9188
Z	509.1974

PD_LINE(4) AXI

PA_PXPY	-0.0336
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NEW OUTPUT FOR INVERTED DETECTORS

PD_TB1A(1) SPH

FORM	0.0054
DM	12.6902
X	380.5442
Y	262.7466
Z	5.8381

PD_TB2A(1) SPH

FORM	0.0023
DM	12.6929
X	285.7309
Y	262.7162
Z	5.8318

DIST_1(1) AXI

DX	-0.0004
DY	-0.0013
DZ	-0.0002
DXYZ	0.0014

DIST_2(1) AXI

DX	-0.0010
DY	0.0019

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIST_2(1) AXI

DZ	-0.0006
DXYZ	0.0022

PD_TB1A(2) SPH

FORM	0.0032
DM	12.6917
X	333.2602
Y	310.2673
Z	63.7877

PD_TB2A(2) SPH

FORM	0.0024
DM	12.6916
X	333.1483
Y	215.2438
Z	63.9260

DIST_1(2) AXI

DX	0.0035
DY	-0.0002
DZ	-0.0039
DXYZ	0.0052

DIST_2(2) AXI

DX	0.0007
DY	-0.0014
DZ	-0.0019
DXYZ	0.0025

PD_TB1A(3) SPH

FORM	0.0031
DM	12.6926
X	332.9366
Y	215.2913
Z	450.3205

PD_TB2A(3) SPH

FORM	0.0042
DM	12.6916
X	332.9365
Y	310.4176
Z	450.3332

DIST_1(3) AXI

DX	-0.0023
DY	0.0011
DZ	0.0006
DXYZ	0.0026

DIST_2(3) AXI

DX	0.0008
DY	0.0016
DZ	-0.0005
DXYZ	0.0018

PD_TB1A(4) SPH

FORM	0.0027
DM	12.6918

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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PD_TB1A(4)		SPH					◀
X		380.5645					
Y		262.8630					
Z		509.0293					

PD_TB2A(4)		SPH				
FORM		0.0027				
DM		12.6924				
X		285.6704				
Y		262.9204				
Z		509.1964				

DIST_1(4)		AXI				
DX		0.0013				
DY		-0.0002				
DZ		0.0004				
DXYZ		0.0013				

DIST_2(4)		AXI				
DX		0.0015				
DY		0.0015				
DZ		-0.0010				
DXYZ		0.0024				

TBA_PLA(4)		PLA					
FORM		0.0020	0.0000	0.0500	0.0000	0.0020	
DM		0.0003	0.0000	0.0500	-0.0500	0.0003	
RA		0.0001	0.0000	0.0500	-0.0500	0.0001	
X		-0.0125	0.0000	0.0500	-0.0500	0.0125	
Y		-0.0106	0.0000	0.0500	-0.0500	0.0106	
Z		-0.0003	0.0000	0.0500	-0.0500	0.0003	

TBA_CYL(4)		CYL					
FORM		0.0050	0.0000	0.0500	0.0000	0.0050	
DM		6.3597	0.0000	0.0500	-0.0500	6.3597	
RA		3.1798	0.0000	0.0500	-0.0500	3.1798	
PA_PXPY		67.1132	0.0000	0.0500	-0.0500	67.1132	
PA_PXPZ		89.9977	0.0000	0.0500	-0.0500	89.9977	
PA_PYPZ		89.9945	0.0000	0.0500	-0.0500	89.9945	
X		0.0691	0.0000	0.0500	-0.0500	0.0691	
Y		0.0091	0.0000	0.0500	-0.0500	0.0091	
Z		-5.1933	0.0000	0.0500	-0.0500	5.1933	
IX		0.0693	0.0000	0.0500	-0.0500	0.0693	
IY		0.0096	0.0000	0.0500	-0.0500	0.0096	
IZ		0.0000	0.0000	0.0500	-0.0500	0.0000	

TBA_PLA(2)		PLA					
FORM		0.0022	0.0000	0.0500	0.0000	0.0022	
DM		0.0011	0.0000	0.0500	-0.0500	0.0011	
RA		0.0006	0.0000	0.0500	-0.0500	0.0006	
X		-0.0333	0.0000	0.0500	-0.0500	0.0333	
Y		-0.0096	0.0000	0.0500	-0.0500	0.0096	
Z		-0.0011	0.0000	0.0500	-0.0500	0.0011	

TBA_CYL(2)		CYL					▶
FORM		0.0086	0.0000	0.0500	0.0000	0.0086	
DM		6.3630	0.0000	0.0500	-0.0500	6.3630	
RA		3.1815	0.0000	0.0500	-0.0500	3.1815	
PA_PXPY		179.7547	0.0000	0.0500	-0.0500	179.7547	

TBA_CYL(2)

CYL

PA_PXPZ	90.0058	0.0000	0.0500	-0.0500	90.0058	
PA_PYPZ	90.0000	0.0000	0.0500	-0.0500	90.0000	
X	-0.0039	0.0000	0.0500	-0.0500	0.0039	
Y	0.0473	0.0000	0.0500	-0.0500	0.0473	
Z	-5.1892	0.0000	0.0500	-0.0500	5.1892	
IX	-0.0044	0.0000	0.0500	-0.0500	0.0044	
IY	0.0473	0.0000	0.0500	-0.0500	0.0473	
IZ	0.0000	0.0000	0.0500	-0.0500	0.0000	

TBA_PLA(1)

PLA

FORM	0.0007	0.0000	0.0500	0.0000	0.0007	
DM	0.0013	0.0000	0.0500	-0.0500	0.0013	
RA	0.0006	0.0000	0.0500	-0.0500	0.0006	
X	-0.0309	0.0000	0.0500	-0.0500	0.0309	
Y	-0.0423	0.0000	0.0500	-0.0500	0.0423	
Z	-0.0013	0.0000	0.0500	-0.0500	0.0013	

TBA_CYL(1)

CYL

FORM	0.0055	0.0000	0.0500	0.0000	0.0055	
DM	6.3672	0.0000	0.0500	-0.0500	6.3672	
RA	3.1836	0.0000	0.0500	-0.0500	3.1836	
PA_PXPY	-124.8733	0.0000	0.0500	-0.0500	124.8733	
PA_PXPZ	90.0089	0.0000	0.0500	-0.0500	90.0089	
PA_PYPZ	90.0127	0.0000	0.0500	-0.0500	90.0127	
X	-0.0616	0.0000	0.0500	-0.0500	0.0616	
Y	-0.0103	0.0000	0.0500	-0.0500	0.0103	
Z	-5.1814	0.0000	0.0500	-0.0500	5.1814	
IX	-0.0624	0.0000	0.0500	-0.0500	0.0624	
IY	-0.0114	0.0000	0.0500	-0.0500	0.0114	
IZ	0.0000	0.0000	0.0500	-0.0500	0.0000	

TBA_PLA(3)

PLA

FORM	0.0059	0.0000	0.0500	0.0000	0.0059	
DM	0.0028	0.0000	0.0500	-0.0500	0.0028	
RA	0.0014	0.0000	0.0500	-0.0500	0.0014	
X	-0.0116	0.0000	0.0500	-0.0500	0.0116	
Y	-0.0433	0.0000	0.0500	-0.0500	0.0433	
Z	-0.0028	0.0000	0.0500	-0.0500	0.0028	

TBA_CYL(3)

CYL

FORM	0.0120	0.0000	0.0500	0.0000	0.0120	
DM	6.3677	0.0000	0.0500	-0.0500	6.3677	
RA	3.1839	0.0000	0.0500	-0.0500	3.1839	
PA_PXPY	24.6394	0.0000	0.0500	-0.0500	24.6394	
PA_PXPZ	89.9791	0.0000	0.0500	-0.0500	89.9791	
PA_PYPZ	89.9904	0.0000	0.0500	-0.0500	89.9904	
X	0.0296	0.0000	0.0500	-0.0500	0.0296	
Y	0.0148	0.0000	0.0500	-0.0500	0.0148	
Z	-5.1855	0.0000	0.0500	-0.0500	5.1855	
IX	0.0315	0.0000	0.0500	-0.0500	0.0315	
IY	0.0157	0.0000	0.0500	-0.0500	0.0157	
IZ	0.0000	0.0000	0.0500	-0.0500	0.0000	

TB_NEW(4)

POI

Y	0.0318
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M_TB1

SPH

FORM	0.0020
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

M_TB1		SPH					
	DM	12.7015					
	X	414.7071					
	Y	262.7515					
	Z	251.5554					

M_TB3		SPH				
	FORM	0.0094				
	DM	12.7070				
	X	333.0727				
	Y	344.3321				
	Z	252.1403				

M_TB4		SPH				
	FORM	0.0009				
	DM	12.7009				
	X	251.4523				
	Y	262.6058				
	Z	252.3257				

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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