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| --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Date: | 01/23/2017 | Number: | NCR- | 33415-115 |  |  | Page: | 1 of 1 |

(Job#-Leg#-xxx, assigned by QA or Mfg Eng Job Lead)

|  |  |  |  |
| --- | --- | --- | --- |
| Originator: | Keith Caban | Company or  SLAC Shop: | KLY\_MACH SHOP |
| Phone: | X4022 | PO Number | N/A |
| E-mail: | [kcaban@slac.stanford.edu](mailto:kcaban@slac.stanford.edu) |  |  |

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Part Name: | Mirror X Stop Single | Quantity Impacted: | 3 | |
| Part Number: | PF-382-908-94 R0 | Serial No. (if applicable): | | 101-103 |
| Additional Notes: | Same discrepancy as on NCR 33413-117 & NCR 33415-55 all manufactured in same batch. | | | |

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| --- | --- | --- | --- | --- |
| **ITEM NO.** | **NONCONFORMING**  **CHARACTERISTIC** | **DISPOSITION** | **REINSPECTION** | |
| **1** | ±0.005” Measures 0.2189 on  SN 101, SN 102 & SN 103  (Drawing Zone: D6) | **USE AS-IS**  **REWORK**  **REJECT**  **RETURN TO VENDOR** | **YES**  **NO** |  |
| **2** |  | **USE AS-IS**  **REWORK**  **REJECT**  **RETURN TO VENDOR** | **YES**  **NO** |  |
| **3** |  | **USE AS-IS**  **REWORK**  **REJECT**  **RETURN TO VENDOR** | **YES**  **NO** |  |

Use continuation sheet if necessary. Attach red-lines, photos as necessary

|  |  |  |  |
| --- | --- | --- | --- |
| AGREEMENT: | CONCURRENCE: |  |  |
| **Technical Lead Date** | **Quality Assurance Rep. Date** | **CAM or Project Manager** | **Director (High Risk NCRs Only)\*** |

\* **Risk based definition as set forth by Project’s Quality Assurance Plan; see SLAC-I-020-701-001, NCR procedure.**

Indicate all follow-on or related processes: NONE CAR ECR HOLD