



NON-COMPLIANCE REPORT # M-24901

PART NAME: X-BAND HYBRID FLANGE FEMALE
PF/SA NO.: SK-NW-150331-1
WORK ORDER NO.: M-24901
VENDOR EDM DEPT INC.

DATE: 8/4/15
INSPECTOR: K. CABAN
ENGINEER: N. WHYNOTT EXT.:
ROUTE TO: CUSTOMER

Reason for Non-Compliance:

Disposition (UAI, Rework, Scrap, Other):

1. Dim #6, $\Phi .002 \begin{matrix} A \\ B \end{matrix}$ of 0.902 ± 0.002 is out of position ranging from 0.0022 to 0.0027 on SN 101 & 102.
2. Dim #20, $\begin{matrix} +0.005 \\ 0.068 \quad 0.000 \end{matrix}$ measures 0.0678 on SN 101.
3. Dim #46, $\begin{matrix} R0.005 \pm 0.002 \\ \text{all around} \end{matrix}$ measures 0.0078 on SN 102.
4. Dim #61, $\begin{matrix} R0.005 \pm 0.002 \\ \text{all around} \end{matrix}$ measures 0.0008 on SN 101.
5. Dim #66, $\begin{matrix} R 0.005 \text{ MAX} \\ \text{all around} \end{matrix}$ measures 0.0058 to 0.0065 on SN 101 & 102.

** A. HAASE TOOK SN 103 PRIOR TO MEASUREMENT ON 07/16/15

Engineer Signature: _____

Date: _____