NON-COMPLIANCE REPORT # M-24857

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| PART NAME: | **PUMPOUT RING** | DATE: | **5/12/15** |
| PF/SA NO.: | **PF-700-931-44 R2** | INSPECTOR: | **K. CABAN** |
| WORK ORDER NO.: | **M-24857** | ENGINEER: | **HAASE** | EXT.: | **8612** |
| VENDOR | **KLY MACHINE SHOP** | ROUTE TO: |  |

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| **Reason for Non-Compliance:** | **Disposition (UAI, Rework, Scrap, Other):** |

1.  measures 0.0041 – 0.0047 on SN 127, 128 & 132 only.
2.  of  measures 0.0025 - 0.0051 on SN 125, 126, 130, 134, 138 & 139 only.
3. +0.002/-0.000 measure undersized: 8.9970 – 8.9987 on all parts