



NON-COMPLIANCE REPORT # M-24855

PART NAME:	BACKUP RING	DATE:	7/10/15	
PF/SA NO.:	PF-700-931-24 R2	INSPECTOR:	K. CABAN	
WORK ORDER NO.:	M-24855	ENGINEER:	JONGWAARD	EXT.:
VENDOR	SAN JOSE DELTA ASSOCIATES	ROUTE TO:	KLY	

Reason for Non-Compliance:

Disposition (UAI, Rework, Scrap, Other):

1. $\square .002$ & $\square .002 A$ measures 0.0053 – 0.0556 on 11 of 12 parts. See Flatness Plots for clarity.
2. $\varnothing 9.750 \pm .002$ measures 9.7520 – 9.7535 on 4 parts
3. $\varnothing 9.000 \pm .002$ is out of round, per note, measured and evaluated Maximum Inscribed Circle measures 8.9915 – 8.998 on 11 of 12 parts. See Roundness Plots for clarity.
4. $\square .010 B$ of $\varnothing 9.000 \pm .002$ measures 0.0111 to 0.0125 on 2 parts.

Engineer Signature: _____

Date: _____