NON-COMPLIANCE REPORT # M-24760

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| PART NAME: | **MALE SKARPAAS TRANSITION FLANGE** | DATE: | **1/26/15** |
| PF/SA NO.: | **PF-701-267-08 R0** | INSPECTOR: | **K. CABAN** |
| WORK ORDER NO.: | **M-24760** | ENGINEER: | **A. KRASNYKH** | EXT.: | **2444** |
| VENDOR | **MFD/KLYSTRON MACHINE SHOP** | ROUTE TO: | **KLY** |

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| **Reason for Non-Compliance:** | **Disposition (UAI, Rework, Scrap, Other):** |

10 out of 14 parts were rejected out of tolerance.

1. of length 2.845 is out of position on 4 parts (SN 111, 114, 115 & 118) ranging from
0.0021” to 0.0028”.
2. of length 1.345 is out of position on 10 parts (SN 107, 108, 111, 114, 115, 116, 117, 118, & 120
ranging from 0.0030” to 0.0101”.
3.  of surface .187 is out of parallelism on 4 parts (SN 111, 116, 118 & 120) ranging from
0.0026” – 0.0030”.
4.  of surface .627 is out of parallelism on 6 parts (SN 107, 113, 114, 116, 118 & 120) ranging
from 0.0021” to 0.0031”