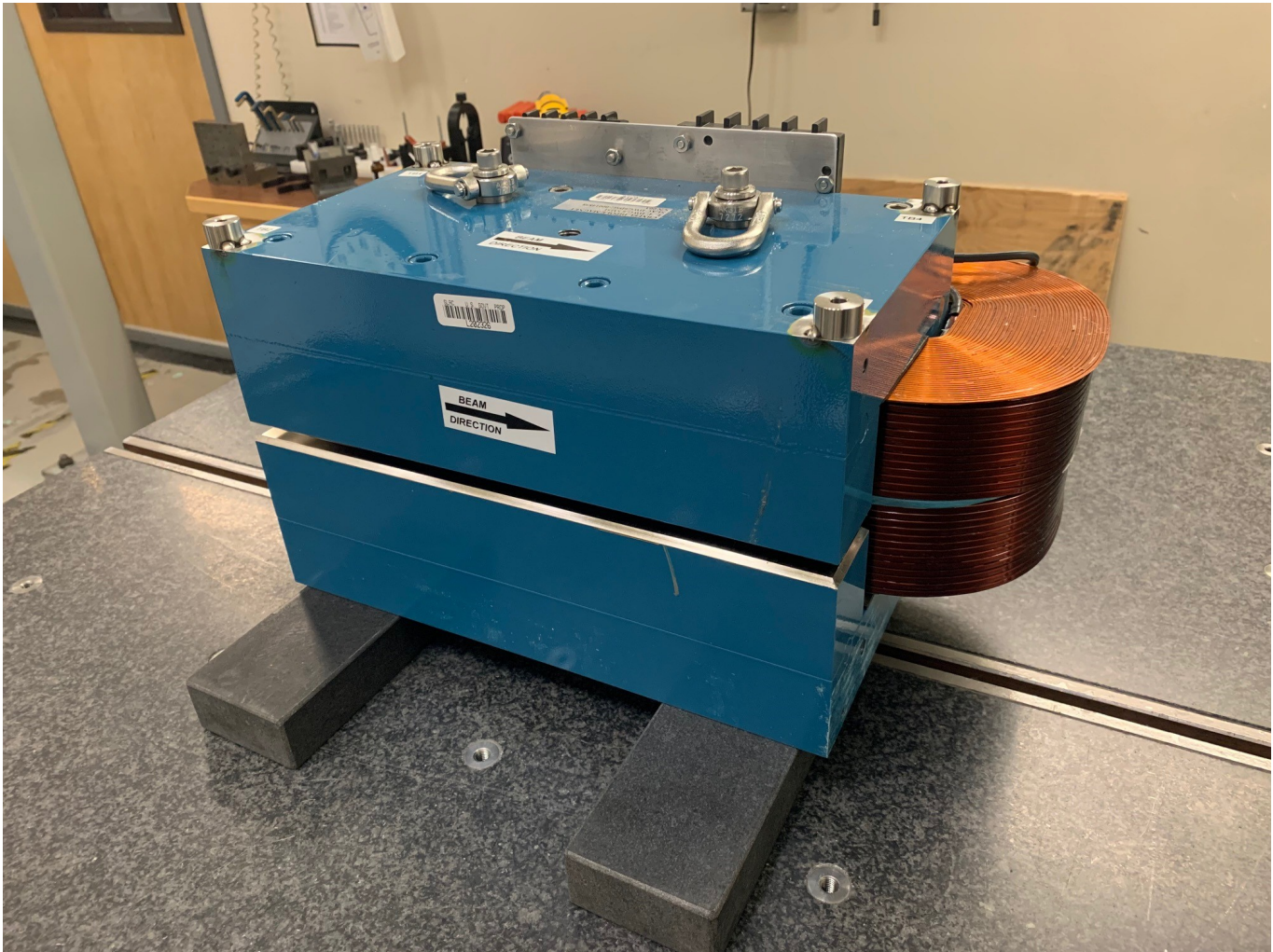


CBXFEL Magnet Fiducialization Report C-MAGNET DIPOLE ASSEMBLY



Inspector : K. Caban
Engineer :T. TAN
Drawing No. : DSG-000014858 R00
Barcode # : 2323
Mfg. S/N : 008

Coordinate System Setup

Spatial Alignment

Constructed using the Midplane of Upper (+Y) and Lower (-Y) Pole with the Midplane of the 2 Poles sets Y Zero and the Y+ Direction points towards the Tooling Balls/Terminal Strip.

Planar Alignment

Constructed using the Upstream (-Z) and Downstream (+Z) Ends of the poles. The Midplane from both ends sets Z Zero and +Z points towards TB 3/4 Side.

Coordinate Origins

X Origin - Symmetry Plane between side poles planes (planes parallel to the Coils)

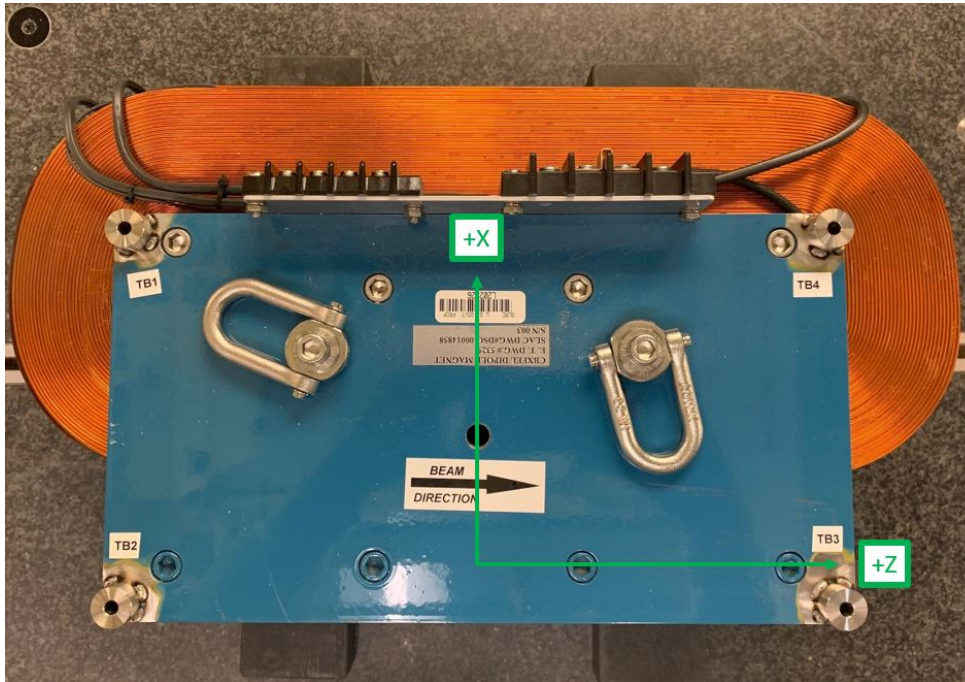
Y Origin - Symmetry Plane between the Poles (7mm/0.2756" Gap Symmetry)

Z Origin - Symmetry plane between Up Stream and Down Stream end surfaces

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Tooling Ball Locations



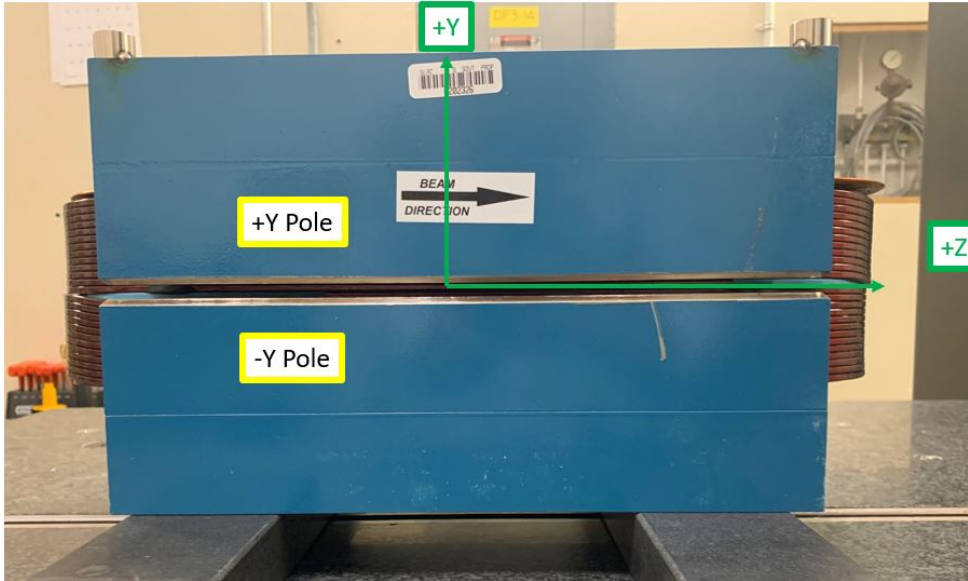
Tooling Ball	X Coord.	Y Coord.	Z Coord.
TB 1	6.2948	5.8856	-6.6111
TB 2	-0.6187	5.8856	-6.6135
TB 3	-0.6115	5.8895	6.6229
TB 4	6.3001	5.8849	6.6252
TB A	6.2973	5.1981	-6.6140
TB B	-0.6193	5.1981	-6.6148
TB C	-0.6142	5.2021	6.6260
TB D	6.3001	5.1974	6.6269

Tooling Ball Locations (1-4) are 1 inch above Tooling Ball Plane
 Tooling Ball Locations (A-D) are 5/16 inch above Tooling Ball Plane
 Dimensions in Inch

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Pole Gap Measurements, Flatness & Parallelism



	-Y Pole Fltns	+Y Pole Fltns	Pole Parallel	Avg. Gap	Min. Gap	Max. Gap
POLE DATA	0.0002	0.0002	0.0004	0.2754	0.2751	0.2756

Dimensions in Inch

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