NOTES:
1. SURFACE TEXTURE PER ANSI B46.1-1978.
2. BREAK SHARP EDGES, CHAMFER OR R. .005-.030.
3. PROTECT PART AND FINISHED SURFACES DURING SHIPMENT AND HANDLING.
4. HEAT TREAT PART IN OVEN AT 1090/1250°F FOR 1 HOUR, THEN AIR COOL. HARDNESS SHALL BE ROCKWELL "C" OF 48-44. ALL DIMENSIONS APPLY AFTER HEAT TREAT.
NOTES:
1. SURFACE TEXTURE PER ANSI B46.1-1978.
2. BREAK SHARP EDGES, CHAMFER OR RADIUS .005-.030.
3. PROTECT PART AND FINISHED SURFACES DURING SHIPPING AND HANDLING.
4. HEAT TREAT PART IN VACUUM OVEN @ 940°/1200°F FOR 1 HOUR. THEN AIR COOL. HARDNESS SHALL BE ROCKWELL 'C' OF 40-44. ALL DIMENSIONS APPLY AFTER HEAT TREAT.