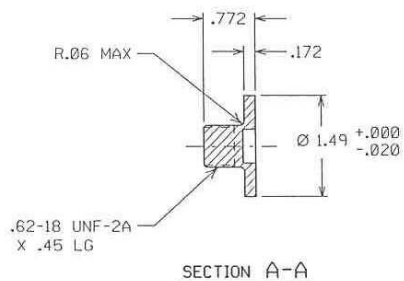


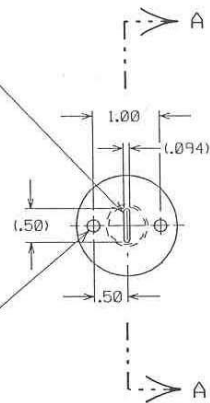




REV	DESCRIPTION	DR	APP	DATE



Ø .094 END MILL PLUNGE CUT
 X .50 LG SLOT INCLUDING RADII
 X .19 DP



2X Ø .19 X .12 DP
 DO NOT DRILL THRU

NOTES:

1. SURFACE TEXTURE PER ANSI B46.1-1978.
2. BREAK SHARP EDGES, CHAMFER OR R. .005-.030.
3. PROTECT PART AND FINISHED SURFACES DURING SHIPPING AND HANDLING.
4. HEAT TREAT PART IN OVEN @ 900/925°F FOR 1 HOUR. THEN AIR COOL. HARDNESS SHALL BE ROCKWELL 'C' OF 40-44. ALL DIMENSIONS APPLY AFTER HEAT TREAT.

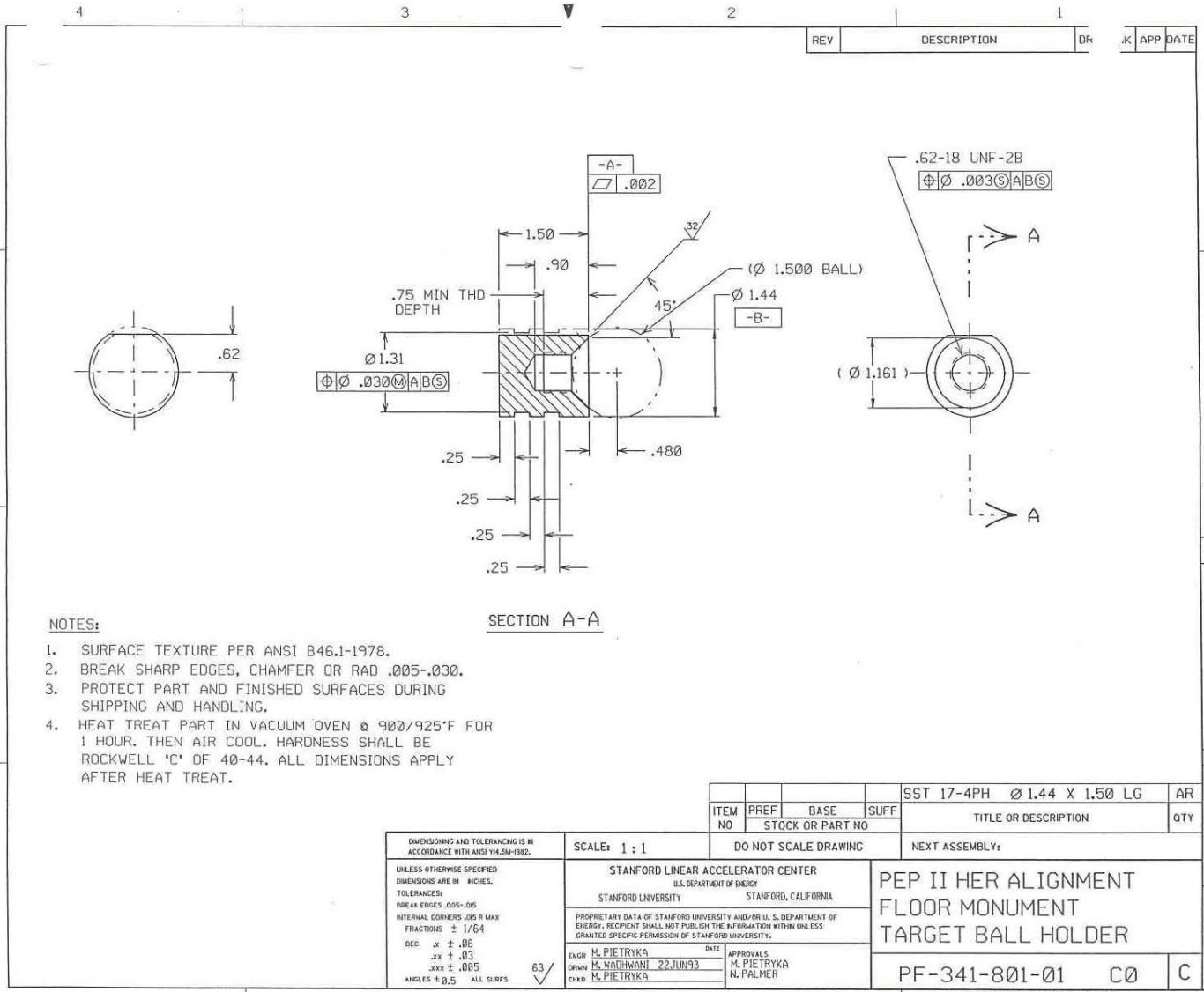
ITEM NO	PREF	BASE	SUFF	TITLE OR DESCRIPTION	QTY
1				SST 17-4PH Ø 1.50 X .772 THK	A/R

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES BREAK EDGES .005-.008 INTERNAL CORNERS .05 R MAX FRACTIONS ± 1/64 DEC .1 ± .05 .xxx ± .03 xxxx ± .005 ANGLES ± 0.5 ALL SURFS		SCALE: 1/1	DO NOT SCALE DRAWING	NEXT ASSEMBLY:
STANFORD LINEAR ACCELERATOR CENTER U.S. DEPARTMENT OF ENERGY STANFORD UNIVERSITY STANFORD, CALIFORNIA		PROPRIETARY DATA OF STANFORD UNIVERSITY AND/OR U. S. DEPARTMENT OF ENERGY. RECIPIENT SHALL NOT PUBLISH THE INFORMATION WITHIN UNLESS GRANTED SPECIFIC PERMISSION OF STANFORD UNIVERSITY.		PEP II HER ALIGNMENT FLOOR MONUMENT LID
ENGR M. PIETRIKA	DATE 22 JUN 93	APPROVALS M. PIETRIKA N. PALMER	PF-341-801-02 C0 C	

PEP II HER ALIGN MONU LID

PF-341-801-02 C0 C

SH 1 OF 1



NOTES:

1. SURFACE TEXTURE PER ANSI B46.1-1978.
2. BREAK SHARP EDGES, CHAMFER OR RAD .005-.030.
3. PROTECT PART AND FINISHED SURFACES DURING SHIPPING AND HANDLING.
4. HEAT TREAT PART IN VACUUM OVEN @ 900/925°F FOR 1 HOUR. THEN AIR COOL. HARDNESS SHALL BE ROCKWELL 'C' OF 40-44. ALL DIMENSIONS APPLY AFTER HEAT TREAT.

SECTION A-A

ITEM NO	PREF	BASE	SUFF	SST 17-4PH Ø 1.44 X 1.50 LG	AR
		STOCK OR PART NO		TITLE OR DESCRIPTION	QTY

DIMENSIONING AND TOLERANCING IS IN ACCORDANCE WITH ANSI Y14.5M-1982. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES: BREAK EDGES .005-.006 INTERNAL CORNERS .205 R MAX FRACTIONS ± 1/64 DEC .x ± .05 .xx ± .03 .xxx ± .005 ANGLES ± 0.5 ALL SURFS		SCALE: 1 : 1 DO NOT SCALE DRAWING	NEXT ASSEMBLY:
STANFORD LINEAR ACCELERATOR CENTER U.S. DEPARTMENT OF ENERGY STANFORD UNIVERSITY STANFORD, CALIFORNIA PROPRIETARY DATA OF STANFORD UNIVERSITY AND/OR U.S. DEPARTMENT OF ENERGY. RECIPIENT SHALL NOT PUBLISH THE INFORMATION WITHIN UNLESS GRANTED SPECIFIC PERMISSION OF STANFORD UNIVERSITY.		PEP II HER ALIGNMENT FLOOR MONUMENT TARGET BALL HOLDER	
ENGR M. PIETRYKA DWGN M. WADHWANI 22 JUN 93 CHDR M. PIETRYKA	DATE 22 JUN 93	APPROVALS M. PIETRYKA N. PALMER	
63 ✓		PF-341-801-01 C0 C	

PEP II HER ALIGN TGT BAL HLDR

PF-341-801-01 C0 C SH 1 OF 1