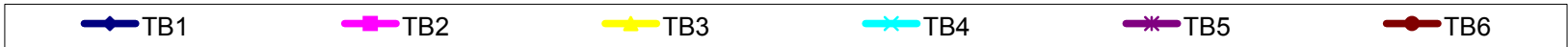
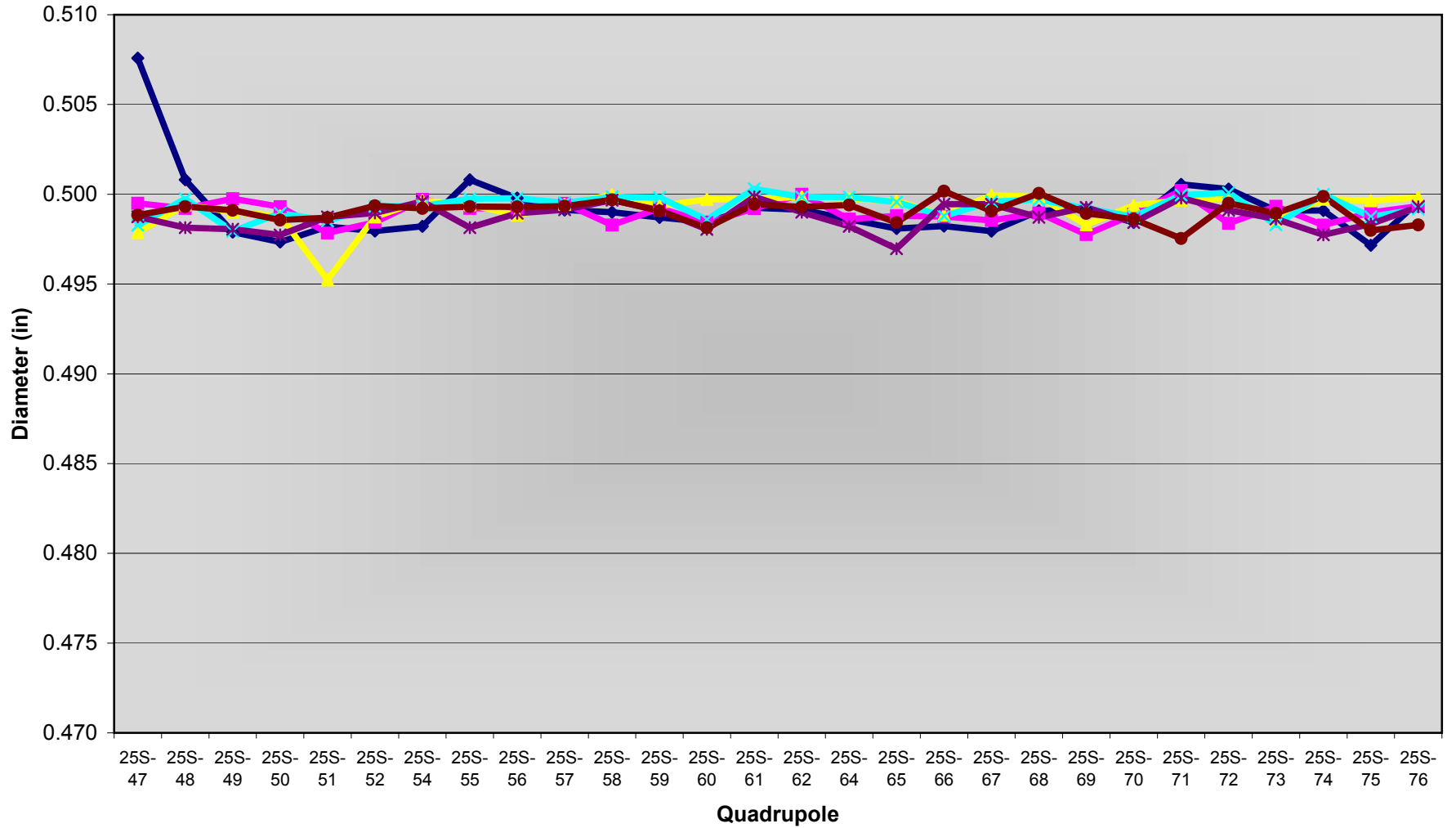
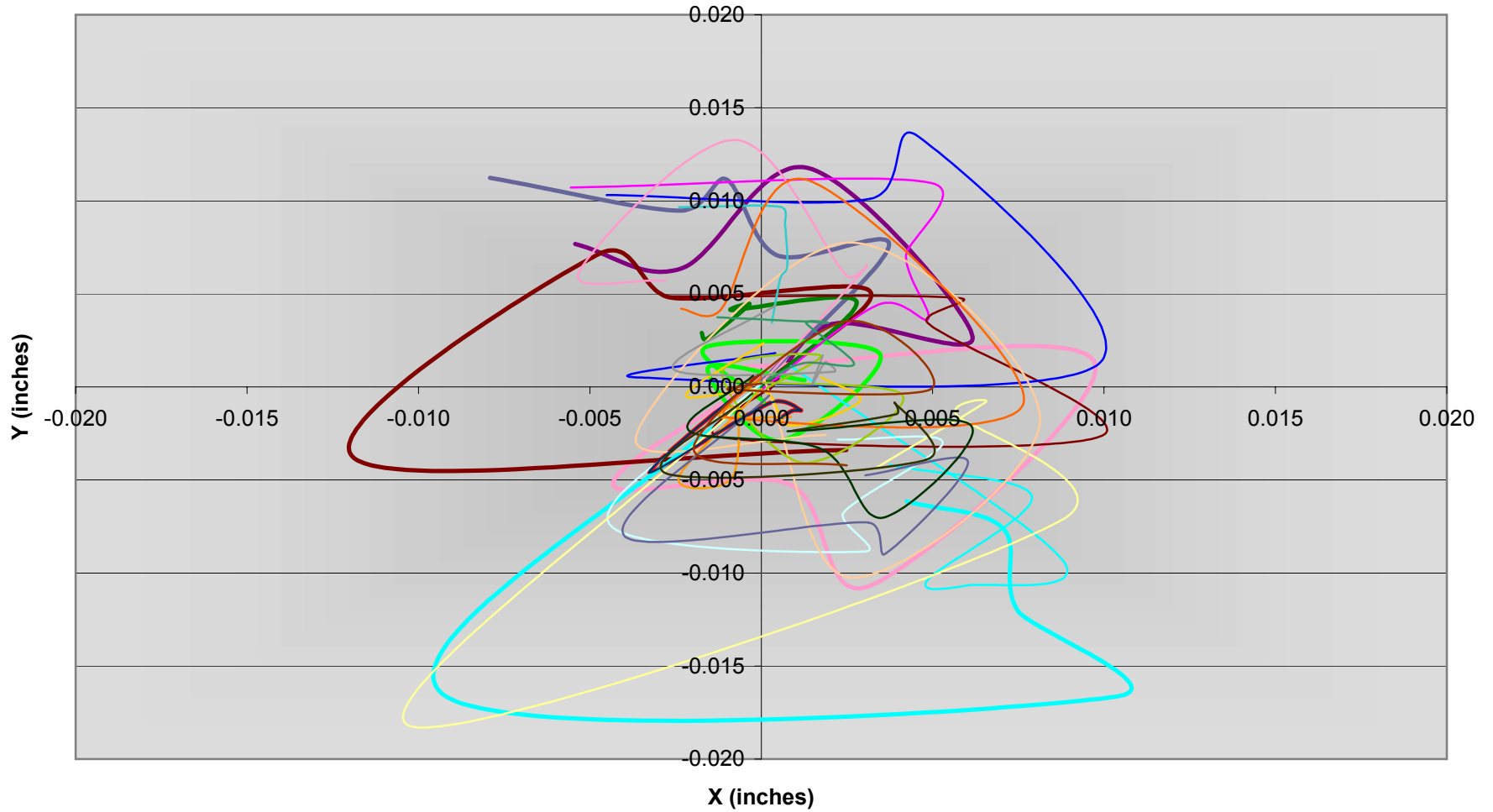


25S Tooling Ball Diameters

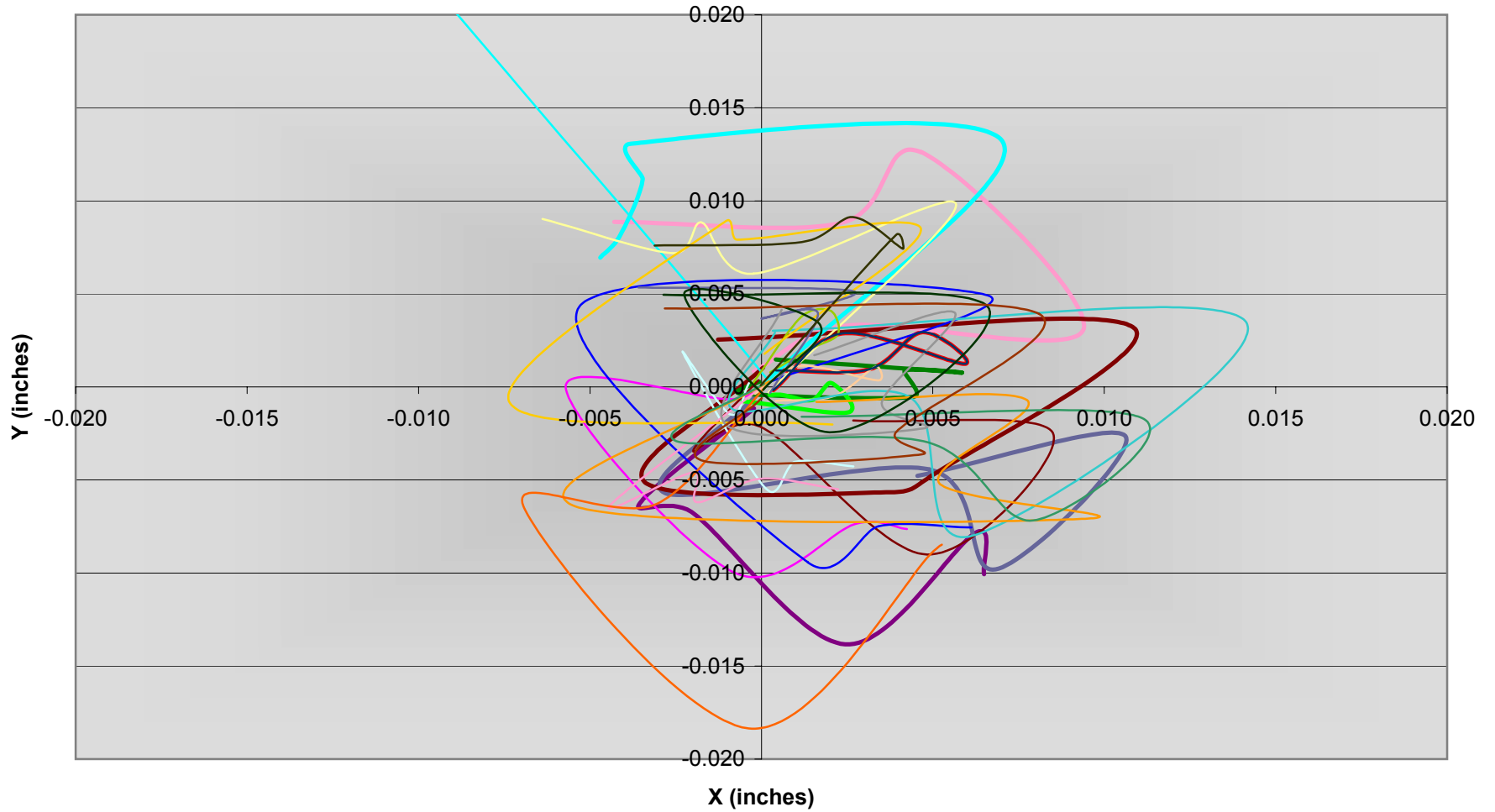


25S One-Piece Upstream Mandrel Positions



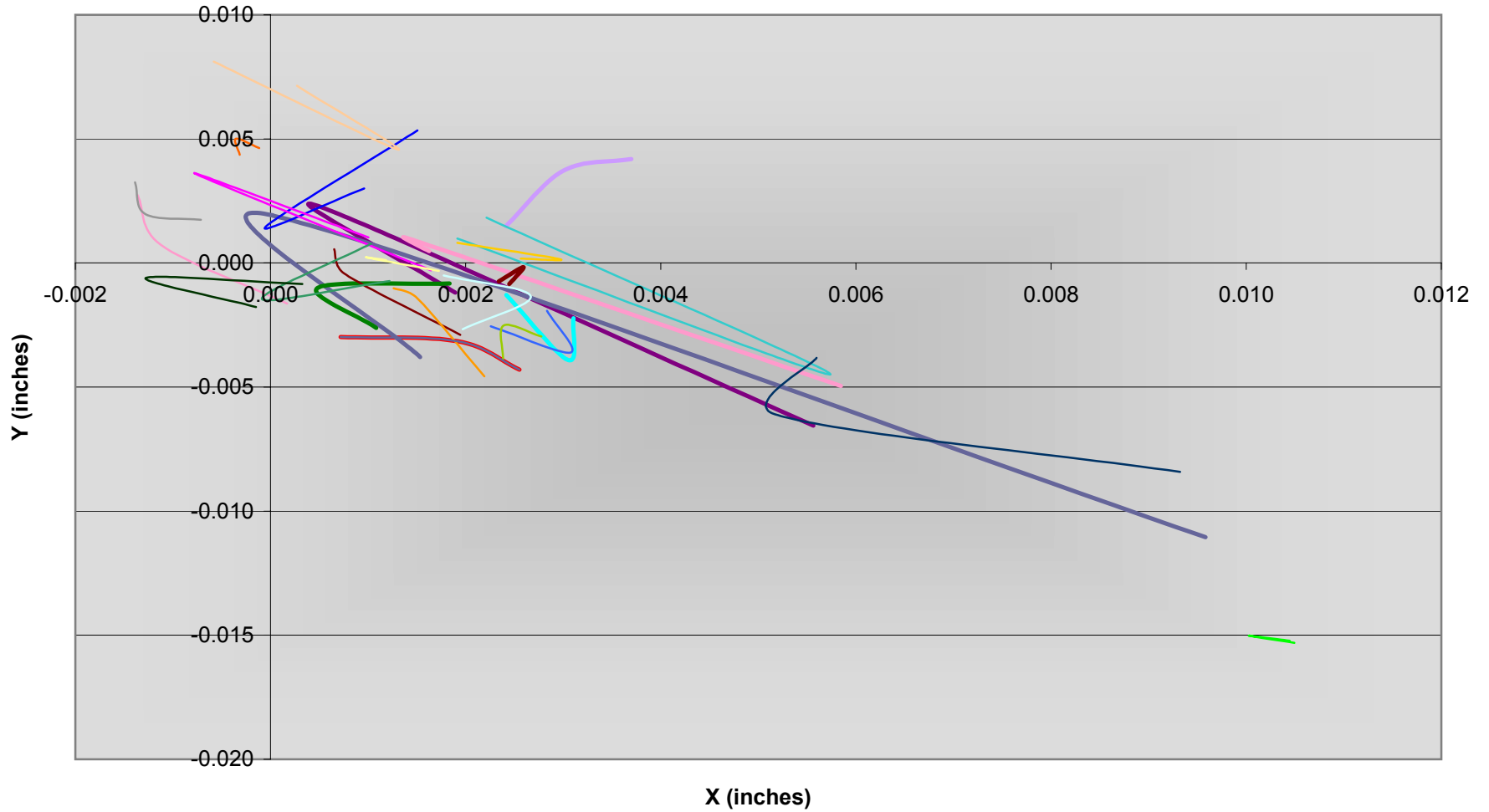
25S-54US	25S-55US	25S-56US	25S-57US	25S-58US	25S-59US
25S-60US	25S-60_2US	25S-62US	25S-47US	25S-49US	25S-50US
25S-51US	25S-52US	25S-65US	25S-66US	25S-67US	25S-69US
25S-70US	25S-71US	25S-72US	25S-61US	25S-64US	25S-68US
25S-48US	25S-73US	25S-74US	25S-75US	25S-76US	

25S One-Piece Downstream Mandrel Positions



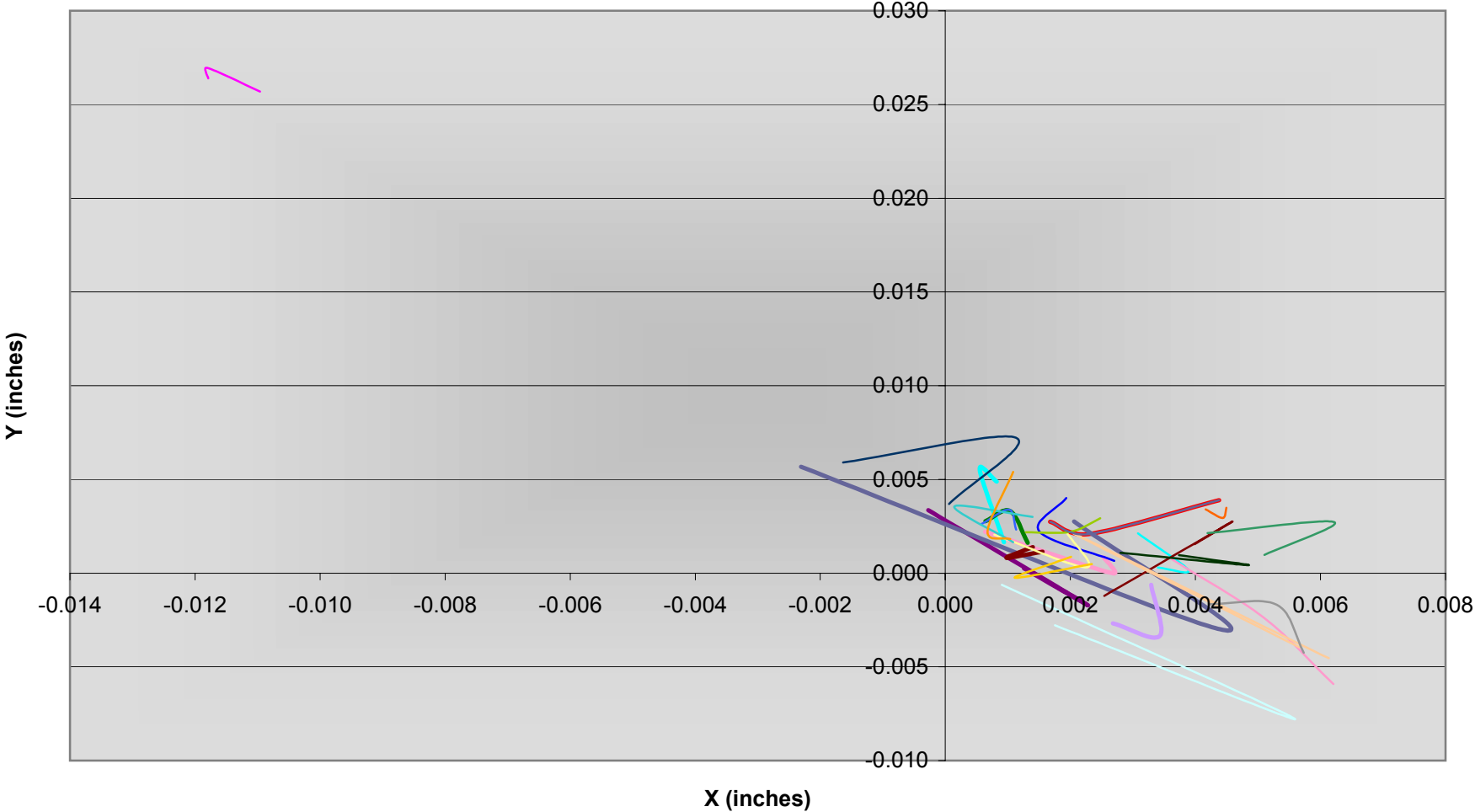
25S-54DS	25S-55DS	25S-56DS	25S-57DS	25S-58DS	25S-59DS
25S-60DS	25S-60_2DS	25S-62DS	25S-47DS	25S-49DS	25S-50DS
25S-51DS	25S-52DS	25S-65DS	25S-66DS	25S-67DS	25S-69DS
25S-70DS	25S-71DS	25S-72DS	25S-61DS	25S-64DS	25S-68DS

25S Three-Piece Upstream Mandrel Positions



25S-54US	25S-55US	25S-56US	25S-57US	25S-58US	25S-59US	25S-60US	25S-62US	25S-49US
25S-50US	25S-51US	25S-52US	25S-65US	25S-66US	25S-67US	25S-69US	25S-70US	25S-71US
25S-72US	25S-61US	25S-64US	25S-68US	25S-48US	25S-73US	25S-74US	25S-75US	25S-76US

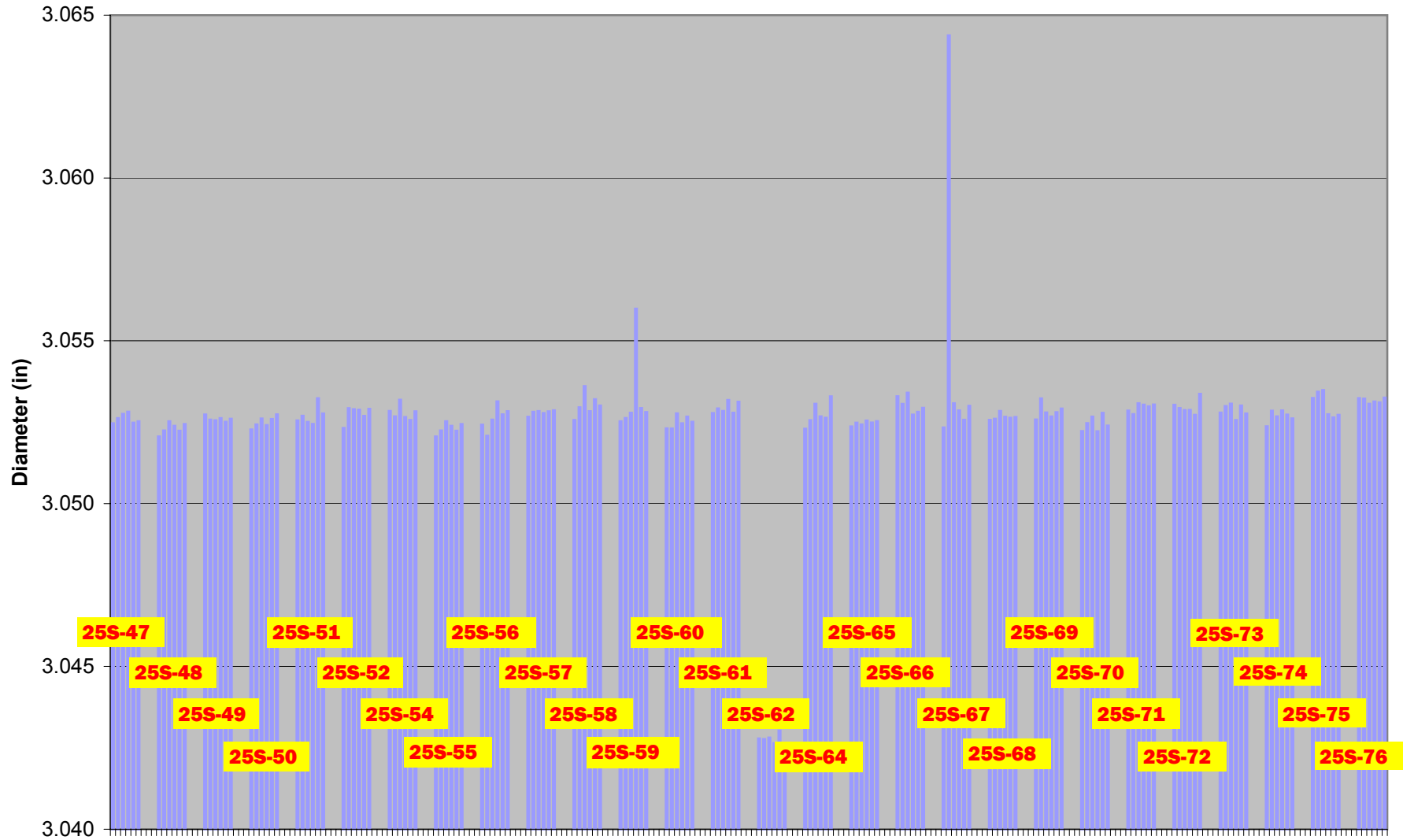
25S Three-Piece Downstream Mandrel Positions



- | | | | | | | | | |
|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| 25S-54DS | 25S-55DS | 25S-56DS | 25S-57DS | 25S-58DS | 25S-59DS | 25S-60DS | 25S-62DS | 25S-49DS |
| 25S-50DS | 25S-51DS | 25S-52DS | 25S-65DS | 25S-66DS | 25S-67DS | 25S-69DS | 25S-70DS | 25S-71DS |
| 25S-72DS | 25S-61DS | 25S-64DS | 25S-68DS | 25S-48DS | 25S-73DS | 25S-74DS | 25S-75DS | 25S-76DS |

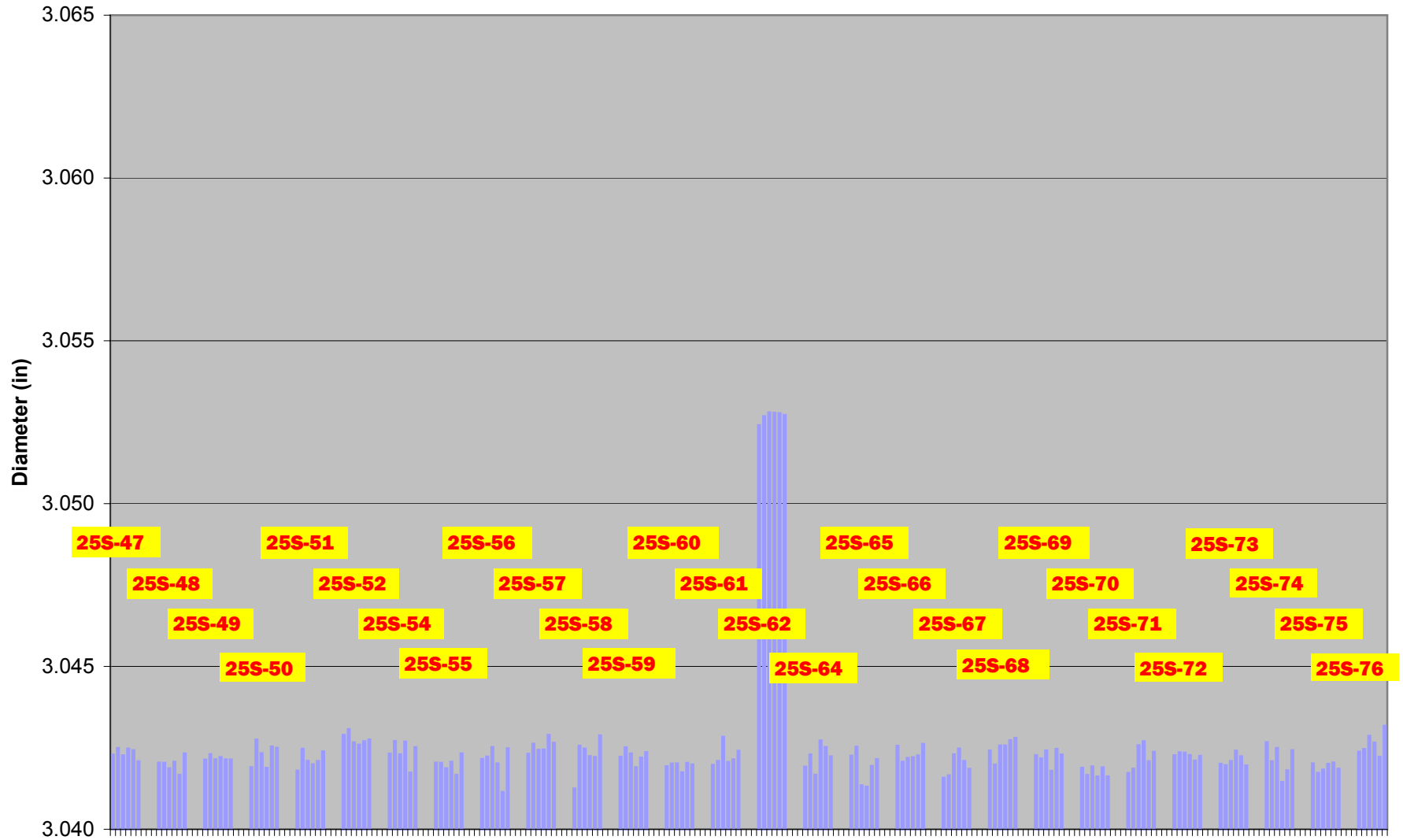
25S Upstream One-Piece Mandrel Diameter

Readings From Six Positions



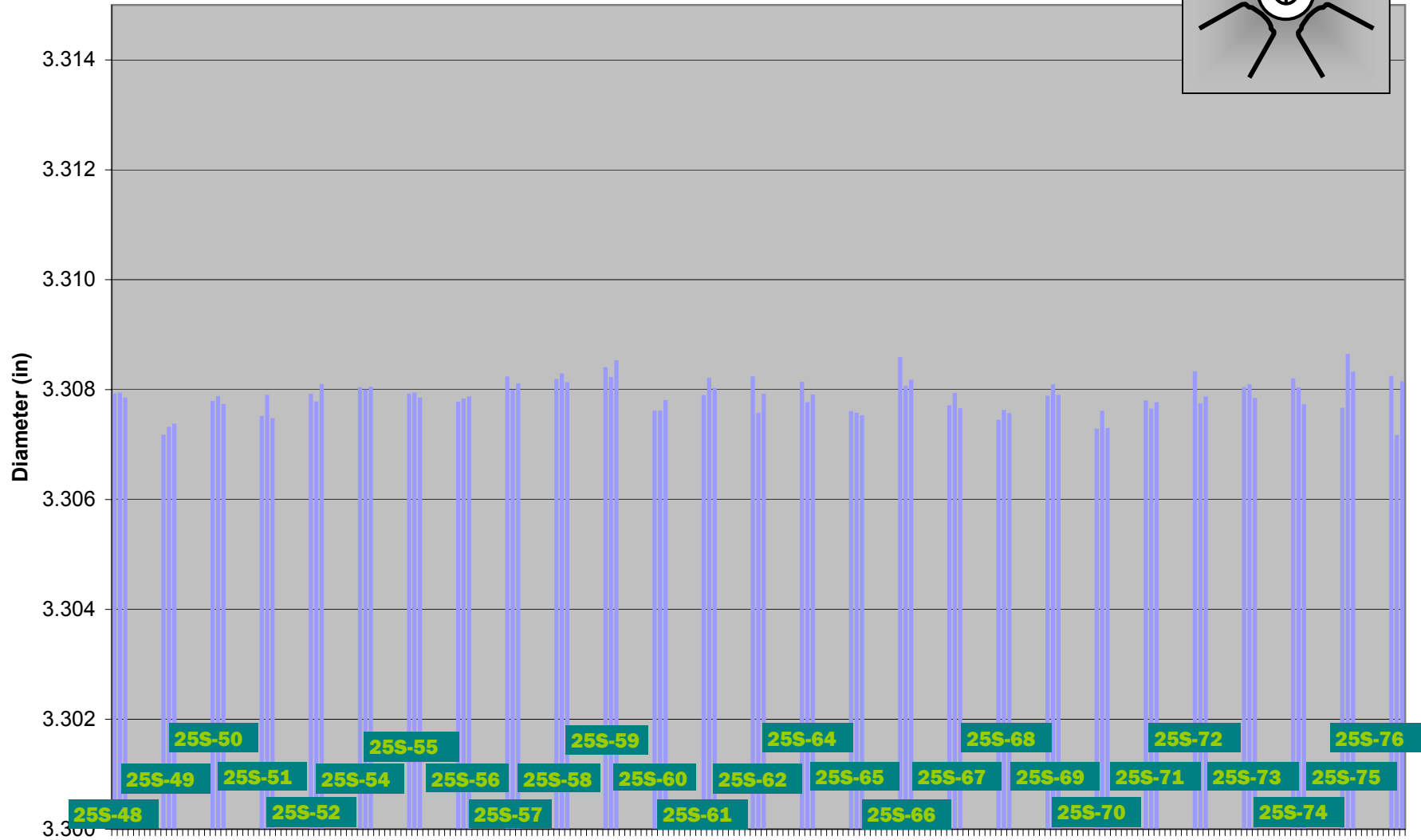
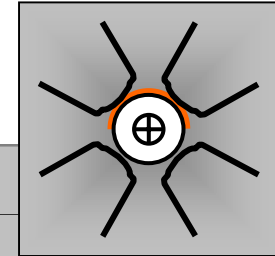
25S Downstream One-Piece Mandrel Diameter

Readings From Six Positions



25S Upstream Three-Piece Mandrel Diameter

Three Repeated Readings in Position One



25S Downstream Three-Piece Mandrel Diameter

Three Repeated Readings in Position One

